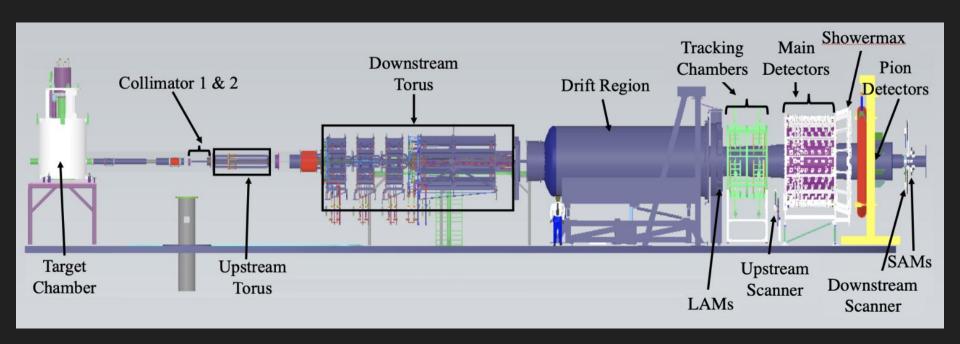
MOLLER Tracking detector status

James Shirk

MOLLER beamline





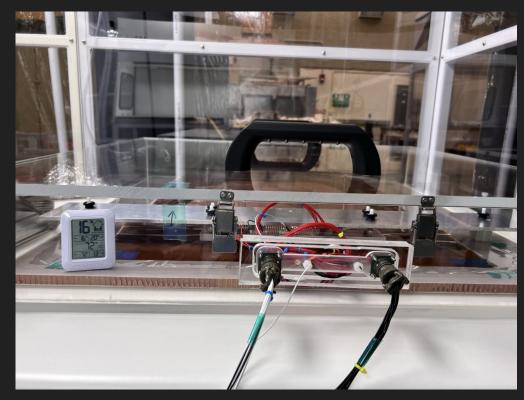
Prototyping







"Production"





SBU_02 in the x-ray box

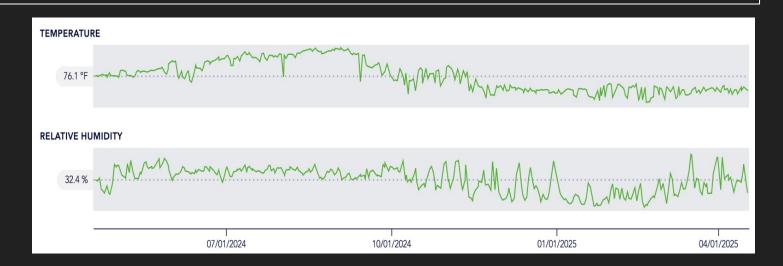
A GEM's leakage current being measured

Timeline

- Received materials beginning of January
- Need to deliver 12 modules by June 21
- Historically have issues with temperature/humidity in cleanroom in summer

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Process for assembling modules

Inspect frames, remove Leakage current test Receive GEMs, visual rough spots, clean in foil ultrasonic bath inspection Repeat for 3 foils Stretch foil evenly, Begin assembly, Repeat leakage current 3 Framed foils 24 Hrs. Attach frame with 24 hrs. per gluing test ероху

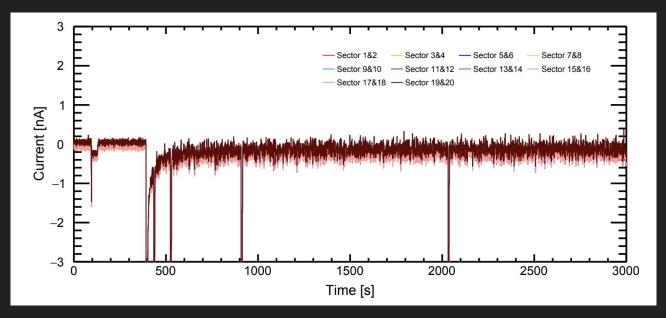
Process for assembling modules

Inspect frames, remove Leakage current test Receive GEMs, visual rough spots, clean in foil inspection = 6 days perfect Stretch foil evenly, Begin assembly, Repeat leakage current 3 Framed foils 24 Hrs. Attach frame with 24 hrs. per gluing test epoxy

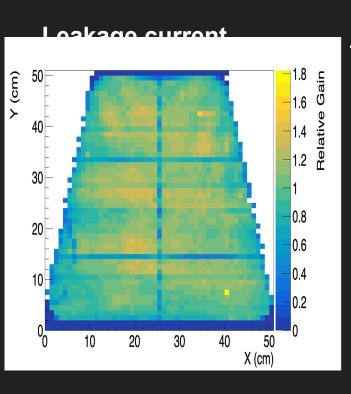
Run Several Tests

Leakage current

- Do GEM foils have adequate resistance?
- 2. Does this resistance change over time?
- 3. How often do they discharge?



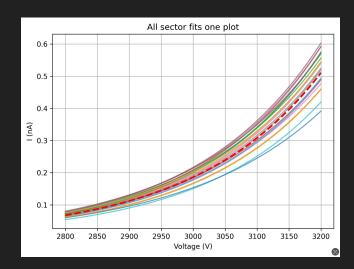
Run Several Tests



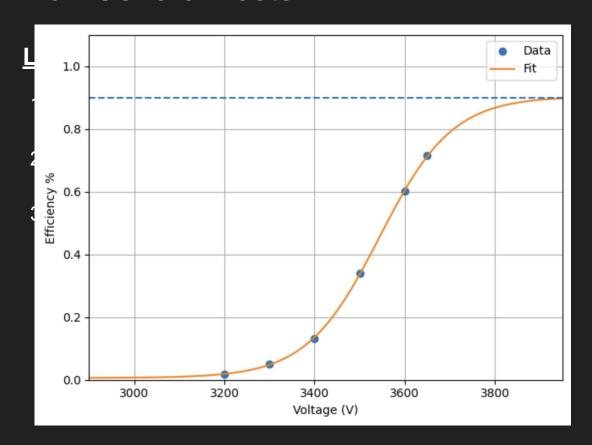
Gain Analysis

- How does the gain vary over the position of the detector?
- 2. Are any areas in our detector likely to be inefficient?
- 3. How does the gain change with voltage?

Efficiency



Run Several Tests



Efficiency

- Is our detector sensitive to ionizing particles?
- 2. What is the probability that an ionizing particle will pass through and be detected?

Status





Expected time

- It's been 99 days since Jan 9 2025
- We've built 8 modules and are 20% done with the 9th
- 12 days per module so far

Summary

- SBU is making 17* triple GEM detectors for the MOLLER experiment
- Of these, 11 have been assembled, all materials received for the rest
- 3** are going to be taken to JLab Monday (6/21)